

**Work Order ID 52833**

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October 15, 2009 11:13:12 AM

Item ID: D3166-1

Accept



Setup Start



Revision ID: A1

Stop



Item Name: Basket Hoop

Start Date: 15/10/2009 Start Qty: 12.00



Cust Item ID:

Required Date: 22/10/2009 Req'd Qty: 12.00



Customer:

Reference:

Approvals: Process Plan: *RL*Date: *09-10-15* Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_

Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr	
D3166	Rev A1	

100 0.00



Large Fab

Memo 0.00

Cut 3/4" x 3/4" square tubing 60.00" long.

*SAD 09-10-15**12*

110 0.00



CNC Bend 1

Memo 0.00

CNC Delta 100 Bender

Form D3166-1 Basket Hoop as per Dwg D3166 using Bending program 350  
BASB, and folio FT004.*SAD 09-10-21**12*

120 QC6- Inspect dimensions to drawing 0.00



QC

Memo 0.00

Quality Control

*→ 09-10-22**12**f*

**Work Order ID** 52833

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Item ID: D3166-1

Accept



Setup Start



Revision ID: A1

Stop



Item Name: Basket Hoop

Start Date: 15/10/2009 Start Qty: 12.00



Cust Item ID:

Required Date: 22/10/2009 Req'd Qty: 12.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

Identify as per dwg &amp; Stock Location: WA

0.00



Packaging

Memo

0.00

SAD 09-10-22

(12)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

09/10/23 JF

Quality Control

PL 09-10-22

**Picklist Print**

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October 15, 2009 11:13:18 AM

Work Order ID: 52833



Parent Item: D3166-1RevA1



Parent Item Name: Basket Hoop

Start Date: 15/10/2009

Required Date: 22/10/2009

Comments:

Start Qty: 12.00

Required Qty: 12.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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M304TS0.750W.065

Purchased

No

100

f

678.9022 63.1579



304 SQ Tube .75x.75x.065W

SAO 09-10-15

Warehouse      Loc Qty      Loc CodeLocation

Main Warehouse

WA

678.9022

112398

678.9022

63.1579

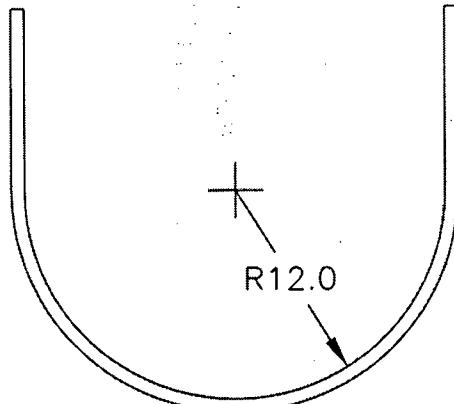
F



ISSUED  
COPY

DESIGN #	DRAWN BY GP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3166	REV. A SHEET 1 OF 1
DATE 02.07.10		TITLE BASKET HOOP	SCALE NTS
A	02.07.10	NEW ISSUE	
A1	04.04.08	38+/-1 WMS 36.0	

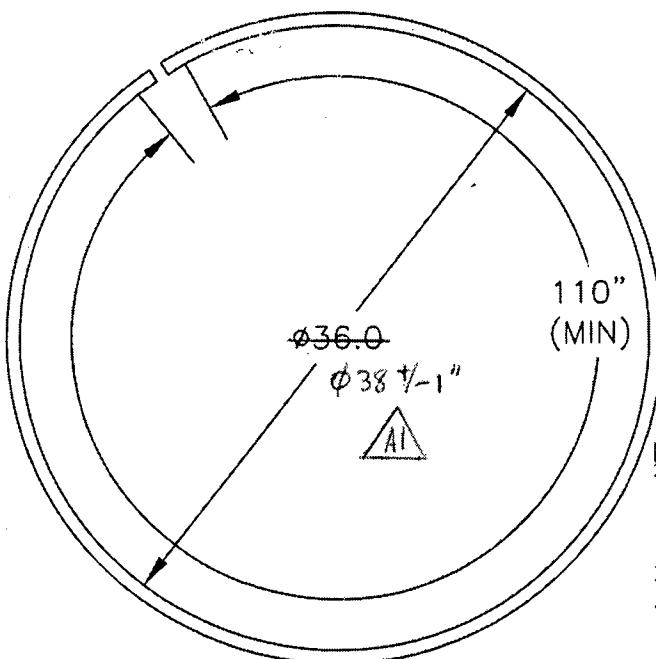
RELEASED  
02.07.06



10.6 (REF, NEED 8.0 MIN)

D3166-1 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING,  
0.75" x 0.75" x 0.063 WALL, 60.00" LONG  
(REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS  
OTHERWISE NOTED



SHOP COPY

RETURN TO

ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO. 32833

PL 09-10-15

D3166-3 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING,  
0.75" x 0.75" x 0.063 WALL, 120.00" LONG  
(REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS  
OTHERWISE NOTED

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DRAWING NO. D3166	TITLE BASKET HOOP	REVA1	DART AEROSPACE LTD ENGINEERING ORDER	D.E.O. NO. D3166-A-2	SHEET NO. 1 OF 1	SCALE NTS
DRAWN DATE 08.12.11	AJS DATE 08.12.15	CHECKED DATE 08.12.15	MFG. APPR. M DATE 08/12/15	APPROVED M DATE 08/12/16	DE APPR. M DATE 08.12.16	

1) MODIFY MATERIAL NOTE FOR D3166-1 AS SHOWN:

IS:

1) MATERIAL: AISI 304/316 SS, 3/4 X 3/4 X 0.065 WALL SQUARE TUBING,  
60.00" LONG  
REF. DART SPEC M304TS0.750W.065

WAS:

1) MATERIAL: AISI 304/316 SS SQUARE TUBING,  
0.75" x 0.75" x 0.063 WALL, 60.00" LONG  
(REF DART SPEC. M304TS0.750W.063)

2) MODIFY MATERIAL NOTE FOR D3166-3 AS SHOWN:

IS:

1) MATERIAL: AISI 304/316 SS, 3/4 X 3/4 X 0.065 WALL SQUARE TUBING,  
120.00" LONG  
REF. DART SPEC M304TS0.750W.065

SHOP CRAFT  
REINFORCED  
ENGINEERED  
UNCONTROLLED  
SUBJECT TO CHANGES  
WITHOUT NOTICE  
WORK NO. 5283P

WAS:

1) MATERIAL: AISI 304/316 SS SQUARE TUBING,  
0.75" x 0.75" x 0.063 WALL, 120.00" LONG  
(REF DART SPEC. M304TS0.750W.063)

REASON: SEE PAR 08-005

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